

ODYCEA

BI-PHASE SERUM

CHARACTERISTICS:



Appearance: Pearly blue, transparent bi-phase liquid

pH: 4.80 – 5.30

Active ingredient: BLUE ALGA^T

INCI: CYSTOSEIRA TAMARISCIFOLIA EXTRACT (and) TRIHEPTANOIN

- Mimics the positive biological response to sunlight
- Strengths 3 defense barriers
- Modulates neuro-immunity
- Improves brightness and hydration, helps reduce redness

INGREDIENTS LIST:

Phase	Ingredient	INCI	%
A	PURIFIED WATER	Aqua	48.94
	GLYCERIN	Glycerin	2.00
B	SODIUM GLUCONATE GRANULAR	Sodium gluconate	0.20
	DRY FINE SEA SALT	Sodium chloride	0.70
	HYDROLYTE 5 GREEN	Pentylene glycol	4.00
	SODIUM BENZOATE	Sodium benzoate	0.50
C	20% CITRIC ACID SOLUTION	Aqua, Citric acid	0.356
D	DUB THG	Caprylic capric triglycerides	20.00
	CETIOL CC	Dicaprylyl carbonate, tocopherol	10.00
	CETIOL ULTIMATE	Undecane, tridecane, tocopherol	10.00
	ESTOGEL MAX	Castor oil/IPDI copolymer, Caprylic capric triglyceride, Hydrogenated castor oil/sebacic acid copolymer	1.00
	BLUE ALGA	CYSTOSEIRA TAMARISCIFOLIA EXTRACT (and) TRIHEPTANOIN	2.00
	CLOISONE BLUE 626C	Mica, Titanium dioxide (ci 77891), Ferric ferrocyanide (ci 77510)	0.20
E	PARFUM	Parfum	0.10

PROCESS :

- Weigh out phase A and blend
- Add the ingredients of phase B one by one
- Adjust the pH to between 4.80 and 5.30 using phase C
- Weigh out phase D, then heat with stirring to 85°C with high shear (95°C if using a bar magnet) and keep stirring for 30 minutes.
- Reduce the temperature to 40°C, then add phase E and stir until the mixture is uniform.
- Allow to cool to room temperature, then add D+E to mixture A+B+C